

Introducing ...  
**"Aggressor™"**

*High-performance multi-coated saw blades from TRU-CUT SAW.*

**High cutting speeds • Excellent finish • Extended life**

Tru-Cut's **Aggressor™** line of thin kerf carbide and cermet tipped saws are the smart choice for cutting tube, pipe and solid ferrous materials in flying cutoff, single and multi-head sawing, and re-cutting applications.

**Choose your "weapon"**

Aggressor blades are available with or without PVD coatings and with carbide or cermet inserts. Our coated blades offer huge performance gains over high-speed steel and friction saws with extended blade life and reduced stress on the cutting inserts.

- **Aggressor Gold™**—Carbide inserts with TiN coating
- **Aggressor Blue™**—Carbide inserts with TiCN coating
- **Aggressor ML™**—Carbide inserts with AlTiN coating
- **Phoenix™**—Carbide inserts (new high-tech coating)
- **Phantom™**—Cermet inserts no coating

Aggressor Gold, Blue and ML blades are best for tubes, solids and shapes, and interrupted cutting. Phantom blades are good for cutting solids and for high speed milling applications.

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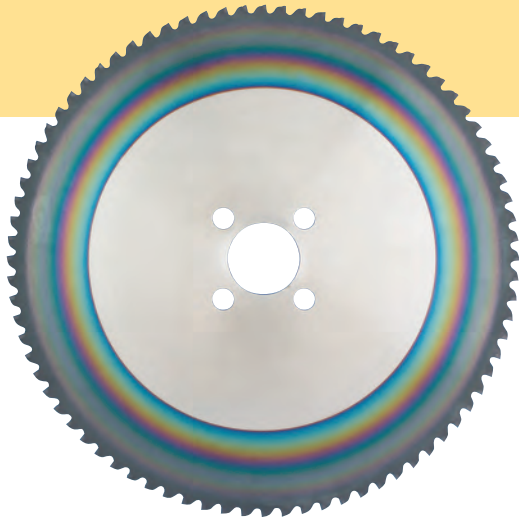
**Tru-Cut Saw**

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# "Aggressor™"



## Aggressor Saw Blade Sizes

Diameter	Kerf	Bore Size	Tooth Count
250 mm	2.0 mm	32, 40 mm	54, 60, 72, 80
285 mm	2.0 mm	32, 40 mm	54, 60, 72, 80, 100
315 mm	2.25 mm	32, 40 mm	54, 60, 72, 80, 100
350 mm	2.5 mm	32, 40, 50 mm	50, 60, 72, 80, 100
360 mm	2.6 mm	32, 40, 50 mm	50, 60, 72, 80, 100
400 mm	2.7 mm	40, 50 mm	50, 60, 72, 80, 100, 120
420 mm	2.7 mm	40, 50 mm	50, 60, 72, 80, 100, 120, 140
460 mm	2.7 mm	40, 50 mm	50, 60, 72, 80, 100, 120, 140
560 mm	3.0 mm	40, 50 mm	50, 60, 72, 80, 100, 120, 140, 160
560 mm	3.6 mm	40, 50, 90 mm	50, 60, 72, 80, 100, 120, 140, 160
580 mm	3.0 mm	40, 50 mm	50, 60, 72, 80, 100, 120, 140, 160, 180
600 mm	3.6 mm	40, 50, 90 mm	50, 60, 72, 80, 100, 120, 140, 160, 180

Custom sizes available up to Dia. 700 mm.

## Tru-Cut Saw

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Types of Steel	Appropriate Saw Blade
1010 1015 1020	Aggressor Gold
1025 1035 1045 1050 1055	Aggressor ML or Phantom
303 304 316	Aggressor Blue
4130 4135 4140 5015 5120 5135 5140 8620 4320 1524 1536 52100	Aggressor ML or Phantom
403 410 430 434 720 D2 H12	Aggressor ML

### Ferocious chip removal

A special C-shaped hooked chip breaker on the face of carbide or cermet inserts give Aggressor blades their "bite"... allowing much faster chip removal and more aggressive cutting speeds—**up to 1200 SFM!**

### Example of cutting life

Tsune Sawing machine  
 Material: 4320 ~ 2.625" Round Solid Bars  
 Blade: Aggressor ML 360 mm x 60t  
 Carbide Tipped  
 Tool Life: Over 100,000 square inches

### American made in Brunswick, Ohio

Tru-Cut Saw is the only circular saw blade manufacturer in the U.S. with its own large capacity PVD coating chambers. This lets us tightly control saw blade coating quality and uniformity, and allows adjustments for individual customer applications.

